

Date: Tuesday, 28/04/2009 7:09:47 AM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : REPLACEMENT WINDOW KIT
 Job Number : 47554A
 Estimate Number : 12349
 P.O. Number :
 This Issue : 28/04/2009 S.O. No. :
 Prsht Rev. : NC Part Number : D350567113
 First Issue : / / Type : SMALL /MED FAB Drawing Number : N/A
 Previous Run : 47311A Project Number : N/A
 Material :
 Due Date : 05/05/2009 Qty: 2 Um: Each
 Written By :
 Checked & Approved By :
 Comment : Est Rev:A 04-08-24 New Issue JLM
 Est Rev:B 08-10-07 as per revD DD verified by:
 Est Rev: C 09.03.10 Step 10 revised per B42371A KJ Verified by:

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



Comment: Photocopy bluefile & type labels per PPPD350-567-113 CHG002 N/A

2.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
 Pick Packing Kit

ENSURE DT 8439 TEMPLATE IS INCLUDED

3.0 D2463 Seal



Comment: Qty.: 7.5243 f(s)/Unit Total : 15.0486 f(s)
 1/2" Seal (86.6" Long) Batch: B43841

4.0 D3290041 Replacement Window Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)
 Replacement Window Assy
 Batch: B43863

5.0 21212 Receptacles



Comment: Qty.: 12.0000 Each(s)/Unit Total : 24.0000 Each(s)
 Receptacles
 Batch: M109528

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Seq. #:	Machine Or Operation:	Description :
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6.0	26006	Camlock Stud
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9/4/28



Comment: Qty.: 12.0000 Each(s)/Unit Total : 24.0000 Each(s)

Camlock Stud

Batch: M110836

SP

7.0	2600LW	Camloc Retaining Washer
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9/4/28



Comment: Qty.: 12.0000 Each(s)/Unit Total : 24.0000 Each(s)

Camloc Retaining Washer

Batch: M110178

SP

8.0	AN526C832R9	Screw
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9/4/28



Comment: Qty.: 21.0000 Each(s)/Unit Total : 42.0000 Each(s)

Screw

Batch: M110372

SP

9.0	AN960JD8	Washer
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9/4/28



Comment: Qty.: 42.0000 Each(s)/Unit Total : 84.0000 Each(s)

Washer

Batch: M110382

SP

10.0	MS20426AD35	Rivet
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B34179

9/4/28



Comment: Qty.: 24.0000 Each(s)/Unit Total : 48.0000 Each(s)

Rivet

SP

11.0	MS21042L08	Nut
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9/4/28



Comment: Qty.: 21.0000 Each(s)/Unit Total : 42.0000 Each(s)

Nut

Batch: M110002

SP

12.0	FG778150550ROL	7781 9oz Glass 50"x125yd
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Comment: Qty.: 18.0000 sf(s)/Unit Total : 36.0000 sf(s)

2sq yd of 7781 9oz Glass 50"x125yd

Batch: M111166

SP

9/4/28

SP

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Description :

13.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

8 09/04/28 (2)

14.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D350-567-113

Location:

PPP Rev:

PP 47554

9/4/28

SP

15.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

09/04/29

Job Completion



MF 09-04-29